



Sizes форматы	60x120 cm 23 5/8"x47 1/4" ± 10mm	60x60 cm 23 5/8"x23 5/8" ± 10mm	45x45 cm 17 3/4"x17 3/4" ± 8mm	
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TECHNICAL FEATURES / CARATTERISTICHE TECNICHE				Requirements for nominal size N Requisiti per dimensione nominale N			PRIVILEGE		
				7 cm ≤ N < 15 cm		N ≥ 15 cm		Matt	Polished
				(mm)	(%)	(mm)	(mm)		
Regularity features		Length and width Размеры сторон	ISO 10545-2	± 0,9 (*)	± 0,6 (*)	± 2,0 (*)	Suitable for	± 0.2% ± 0.8 mm	
		Thickness Толщина		± 0,5 (**)	± 5 (**)	± 0,5 (**)	± 5.0% ± 0.5 mm	± 5.0% ± 0.5 mm	
		Straightness of sides Straightness of sides		± 0,75 (***)	± 0,5 (***)	± 1,5 (***)	Suitable for	± 0.2% ± 0.8 mm	
		Rectangularity (Measurement only on short edges when L/l ≥ 3) Ortogonalità (Misurazione da condurre solo sui lati corti quando ≥ L/l 3)		± 0,75 (****)	± 0,5 (****)	± 2,0 (****)	Suitable for	± 0.2% ± 0.8 mm	
		Surface flatness Плоскостность		c.c. ± 0,75	c.c. ± 0,5	c.c. ± 2,0	± 0.3% ± 1.3 mm	± 0.3% ± 1.3 mm	
			e.c. ± 0,75	e.c. ± 0,5	e.c. ± 2,0				
			w. ± 0,75	w. ± 0,5	w. ± 2,0				
				EN 14411 annex G (Group Bla) EN 14411 appendice G (Gruppo Bla)		ISO 13006 annex G (Group Bla) ISO 13006 appendice G (Gruppo Bla)			
Structural features		Water absorption level (in% by mass) Водопоглощение (come % della massa)	ISO 10545-3	E _B ≤ 0,5% Individual max 0,6% E _B ≤ 0,5% Valore max singolo 0,6%			≤ 0.1%	≤ 0.1%	
Bulk mechanical features		Breaking strength Разрушающее усилие	ISO 10545-4	S ≥ 1300 N			S ≥ 1500 N	S ≥ 1500 N	
		Modulus of Rupture Предел прочности при изгибе		R ≥ 35 N/mm ²			R ≥ 45 N/mm ²	R ≥ 45 N/mm ²	
		Impact resistance, as coefficient of restitution Resistenza all'impatto, espresso come coefficiente di restituzione	ISO 10545-5	Declare a value Dichiarare un valore	Test method available Metodo di prova disponibile		≥ 0.55	≥ 0.55	
Surface mechanical features		Mohs hardness Твёрдость по МООСy	EN 101 ⁽¹⁾	-			Suitable for	MOHS 5	
		Resistance to deep abrasion of unglazed tiles (removed volume) Resistenza all'abrasione profonda delle piastrelle non smaltate (volume materiale asportato)	ISO 10545-6	≤ 175 mm ³			≤ 150mm ³	≤ 150mm ³	
Thermo-igrometric features		Linear Thermal Expansion Coefficient Температурный коэффициент линейного расширения	ISO 10545-8	Declare a value Dichiarare un valore	Test method available Metodo di prova disponibile		≤ 7 1/mk	≤ 7 1/mk	
		Thermal shock resistance Термическая стойкость	ISO 10545-9	Pass according to EN ISO 10545-1 Test superato in accordo con ISO 10545-1	Test method available Metodo di prova disponibile		Resiste	Resiste	
		Expansion due to humidity (mm/m) Dilatazione all'umidità (in mm/m)	ISO 10545-10	Declare a value Dichiarare un valore	Test method available Metodo di prova disponibile		≤ 0.01% (0.1 mm/m)	≤ 0.01% (0.1 mm/m)	
		Frost resistance Морозостойкость	ISO 10545-12	Pass according to EN ISO 10545-1 Test superato in accordo con ISO 10545-1	Required Metodo di prova richiesto		Resiste	Resiste	
Physical properties		Bond strength/adhesion for improved cementitious adhesives Прочность сцепления	EN 1348	Declare a value Dichiarare un valore	-		≥ 1.0 N/mm ² (Class C2 - EN 12004)	≥ 1.0 N/mm ² (Class C2 - EN 12004)	
		Reaction to fire Огнестойкость	-	Class A1 or A1 _{fl} Classe A1 oppure A1 _{fl}	-		A1 - A1 _{fl}	A1 - A1 _{fl}	
Chemical features		Resistance to household chemicals and swimming pool salts Стойкость к химикатам, используемым в быту и для бассейнов	ISO 10545-13	Minimum Class B (UB for unglazed tiles) Classe minima B (UB per piastrelle non smaltate)			UA	UA	
		Resistance to low concentrations of acids and alkalis Спротивление кислотам и щелочам низкой концентрации		Declare a class Dichiarare una classe	Manufacturer is to state classification Secondo la classificazione indicata dal fabbricante		ULA	ULA	
		Resistance to high concentrations of acids and alkalis Спротивление кислотам и щелочам высокой концентрации		Declare a class Dichiarare una classe	Test method available Metodo di prova disponibile		UHA	0	
		Resistance to staining for glazed tiles Resistenza alle macchie piastrelle smaltate	ISO 10545-14	Declare a class Dichiarare una classe	Test method available Metodo di prova disponibile		UA	UA	
Safety features		Barefoot Ramp Test Метод наклонной плоскости (босыми ногами)	DIN 51097	Declare a value Dichiarare un valore	-		A	0	
		Shod Ramp Test Метод наклонной плоскости (в обуви)	DIN 51130	Declare a value Dichiarare un valore	-		R09	0	
		Pendulum Friction Test Метод маятника	UNE-ENV 12633 BS 7976-2002	Declare a value Dichiarare un valore	-		0	0	

(*) The permissible deviation, in % or mm, of the average size for each tile (2 or 4 sides) from work size (W).

(**) The permissible deviation, in % or mm, of the average thickness for each tile from the work size thickness (W).

(***) The maximum permissible deviation from straightness, in % or mm, related to the corresponding work sizes (W).

(****) The maximum permissible deviation from rectangularity, in % or mm, related to the corresponding work sizes (W).

c.c. The maximum permissible deviation from centre curvature, in % or mm, related to diagonal calculated from the work sizes (W).

e.c. The maximum permissible deviation from edge curvature, in % or mm, related to the corresponding work sizes (W).

w The maximum permissible deviation from warpage, in % or mm, related to diagonal calculated from the work sizes (W).

(1) Requirements european standard EN 176.

(2) Determination of slip resistance of pedestrian surfaces; it does not cover sports surfaces and road surfaces for vehicles (skid resistance).

Anti-slip performance is guaranteed at the time of delivery of the product